



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBEA62309
Job Sheet 190105



Part No: RBEA62309

Job Qty: 1 pcs

Part Name: AS350/355 Field Maintenance



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/5/19

Job Tracking No:

Due Date: 3/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEA62309 rev.T IPP REV:A 17.12.13 NEW ISSUE DD VERF:DP/IPP Rev.B 19.02.28 drawing revision
DP Verify DD/IPP Rev. C 19.04.01 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Issue SN	1 pcs	3/21/19		0.00	0.00	Small Fab - 1		ML
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
105	Small Fab - 2 - B4B	1 pcs	3/21/19		0.00	1.00	Small Fab - 1 - B4B		ML
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
120	QC 5	1 pcs	3/21/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		



Container No: S211518



Part: RBEA62309

Job No: 190105

Serial No/Batch: S211518

Revision: T

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/05/19

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				QC 5 - 50	
				QC 5 - 30	
130	Packaging 3-1 - Stock - B4B	1 pcs	3/21/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - FG	1 pcs	3/21/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

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RBODIA

Part Op 100 - Issue S/N. No labor cost associated with this operation

Descriptions: 105 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1750-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per drawing.

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1750-E	Pelican Case 1750	1 Ea (1 ea)	100-Small Fab - Issue SN	5209716
52747761	Polypropylene Vial for Flange Wrench Bolts	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5120466
7189K31	Cable Ties Black	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5120466
9052000	10" Mini Bungee Cord	4 Ea (4 ea)	105-Small Fab - 2 - B4B	5209516
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	105-Small Fab - 2 - B4B	5163934
NAS1756-12	Remove Before Flight	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5055799
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5021040
RBE-350DAMPER	Damper Spanner Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5177621
RBE-350HYD	Hydraulic Accumulator Fitting Gauge	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5198178
RBE-350INCLINOMETER	Inclinometer	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5184009
RBE-350TDRS	Tail Rotor Driveshaft Bearing Run-Out Gauge	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5201820
RBE-350TEMP	Temperature Probe	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5186244
RBE350A93-3200-20-1	Main Gear Box/Rotor Brake Retaining Nut Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5189200
RBE350A93-3205-00E	Engine Gear Box Input Flange Holding Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5184002
RBE350A93-3205-00T	Tail Rotor Gear Box Input Flange Holding Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5184770
RBE350A93-3300-20	Tail Rotor Hub Socket	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5167961
RBE350A93-3302-02	Tail Rotor Hub Lock Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5186276
RBE350A93-3303-02	Tail Rotor Head Body Extractor Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5191505
RBE350A93-3305-20-1	Tail Gearbox Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5172280
RBE350A93-3307-00	Tail Gearbox Seal Extractor	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5181973
RBE350A93-3312-03	Tail Rotor Hub Bushing Replacement Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5186550
RBE350A93-3316-20-1	Rotating Star Replacement Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5199957
RBE350A93-3317-20	Tail Rotor Hub Insert Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5172722
RBE350A93-3400-00	Drive Shaft Thimble	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5115898
RBE350A93-3500-00	Bearing Extractor	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5186607
RBE350A93-3501-20	Extraction Tool, Hydraulic Pump Pulley Bearing	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5184069
RBE350A94-2704-00	Pedals Locking Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5202174
RBE350A94-2706-00	Rigging Pin Set	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5207706
RBE350A94-2708-01	Tail Rotor Blade Locking Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5191362
RBE350A94-3301-00	Tail Rotor Accelerator Support	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5188042
RBE350A94-3700-A	Swashplate Immobilizing Tools Long Brace & Parts	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5187059
RBE350A94-3700-B	Swashplate Immobilizing Tool, Short Brace Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5199932
RBE350A94-3700-C	Swashplate Immobilizing Tools Adjustable Brace	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5183103
RBE350A94-3701-00	M/R Rigging Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5196837
RBE350A94-5201-20	Cartridge, Dummy, Fuel	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5178016
RBE703A94-1130-01-01	Immobilizing Clip Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5194362
RBE703A94-1130-01-23	Deflection Clip Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5178120
RBE703A95-0505-00-15	Hose, Main Gear Box Tail Gear Box Draining	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5187513
RBE703A95-0508-00-15	Quill	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5191040
RBE703A95-0520-01	Engine And Hydraulic Drain Tube	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5155296
RBEA62309-2	Bottom Cushion use in case APP-1750-E	1 Ea (1 ea)	105-Small Fab - 2 - B4B	51504717
RBEA62309-3	Stiffener Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5189245
RBEA62309-6	Top Cushion use in case APP-1750-E	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5204718
RBEA62309-7	Top Foam Cushion use in case APP-1750-E	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5204719
RBEA62309-8	Top Shelf Placard	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5198644
RBEA62310	AS350/355 Engine Strut	1 pcs (1 ea)	105-Small Fab - 2 - B4B	51961166
RBT18025-13	Linear Scale (50 lbs)	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5193255
RBW109-3101-58-1-1	Hammer, Steel	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5197909
RBW109-3101-58-2-1	Hammer, Aluminum	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5197081

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RBEA62309-9 BOTTOM SHELF PLACARD

1 pcs 5198484